

# Makrosfera

Light coarse-grained filler



- Perfectly fills larger irregularities
- Levels rough surface
- Water-based
- Ready to use in a variety of applications
- Easy to apply and smooth up to 5 mm thick layer
- Excellent vapor permeability, quick drying, no cracking, elastic
- Low water absorption ensures lower paint consumption
- Easy to sand, less dust
- Lightweight, convenient to use and transport
- Suitable for sustainable construction

## USE

Ready to use light coarse-grained polymer filler for interior use.

The light coarse-grained filler **MAKROSFERA** is suitable for manual application and **MAKROSFERA ROLL&SPRAY** for spraying or rolling.

For the first levelling layer of roughly plastered and other mineral surfaces.

## SURFACE PREPARATION

The surface must be dry, capable of withstanding loads, stable and clean. Prime highly or un even absorbent surfaces with deep primer IGIS AG.

## FILLING

Stir well before use. Apply the second layer only when the first layer is completely dry. Before painting sand the filled surface and remove the dust.

**Work tools:** spatula, roller, airless spraying gun

**Tool cleaning:** with water

**Application conditions:** +10 °C to +25 °C and 35-80 % relative humidity

**Coating thickness:** 5 mm

**Coverage rate:** 1 m<sup>2</sup>/1 l for 1mm thick layer. The exact coverage rate is determined by covering the test area.

**Drying time (23 °C, 50 % RH):** 1 mm dries in 3-4 hours and gains full strength in 28 days. Drying time depends on surface, layer thickness, air temperature and humidity, etc.

## WASTE MANAGEMENT

Do not pour into drains, water or soil. Empty, dry product package should be recycled or disposed of in accordance with national law.



## TECHNICAL DATA

<b>Purpose:</b>	for interior use, dry areas
<b>Binder:</b>	acrylic copolymer
<b>Filler:</b>	dolomite, perlite
<b>Solvent:</b>	water
<b>Color:</b>	white, yellow white
<b>Density:</b>	~1,0 g/cm <sup>3</sup> EN ISO 2811-1
<b>Particle size:</b>	<0,200 mm
<b>pH:</b>	8,0-9,0
<b>Quality standards and certificates:</b>	emission class M1 for building materials, CE marking EN 15824, EN 13963
<b>VOC and SVOC:</b>	<0,5 g/l and <0,5 g/l EN ISO 11890-2
<b>Formaldehyde concentration in filler:</b>	VdL-RL 03: 3 ppm or (3x10 <sup>-4</sup> ) %
<b>Non-volatile-matter content:</b>	48,0-50,0 % EN ISO 3251
<b>Reaction to fire:</b>	A2-s1,d0 EN 13501-1
<b>Adhesion:</b>	>0,3 MPa EN 1542
<b>Non-existence cracks:</b>	no cracks EN 13963
<b>Shelf life in tightly closed original packaging:</b>	1 year from the date of manufacture
<b>Storage and transportation conditions:</b>	store the product tightly closed in dry well-ventilated place at a temperature of +5 °C to +30 °C, protect against from damage, frost and direct sunlight.
<b>Packing:</b>	<b>MAKROSFERA</b> 1 l, 3 l, 10 l, 17 l buckets, 17 l bags <b>MAKROSFERA ROLL&amp;SPRAY:</b> 17 l buckets, 17 l bags

## ADDITIONAL INFORMATION

The information above is based on laboratory tests and practical experience, and has been validated from the date indicated on the product data sheet. The manufacturer reserves the right to make technical changes. The manufacturer is not liable for damage caused by using the product not in accordance with the instructions or for improper purposes.

## MANUFACTURER

Sole Proprietorship of I. Krisciunas "IGIS", Tinklu St. 33-1, Panevezys, Lithuania  
+370 684 72323  
www.igis.lt

